

AF12-30-22-.. / AF12Z-30-22-.. 2-stack 3-pole Contactors AC / DC Operated - with Screw Terminals

AF12(Z) contactors are used for controlling power circuits up to 690 V AC and 220 V DC.

They are mainly used for controlling 3-phase motors, non-inductive or slightly inductive loads.

- AF..(Z) contactors include an electronic coil interface providing reduced pull-in and holding consumption, particularly for AC control circuits
- Only four coils are needed to cover control voltages between 24...500 V 50/60 Hz or 20...500 V DC.

AF..(Z) offer extended operating limits and are suitable worldwide for different control voltages.

e.g.: the coil 100...250 V 50/60 Hz - DC is suitable for Europe (230 V 50 Hz) and for North America (120 V 60 Hz and 208 V 60 Hz). AF..(Z) contactors can manage large control voltage variations

- AF.Z contactors equipped with a 24...60 V 50/60 Hz - 20...60 V DC coil allow direct control by 24 V DC 500 mA PLC-output
- AF.Z contactors withstand short voltage dips and voltage sags (SEMI F47-0706 compliance)
- AF..(Z) contactors have built-in surge protection and do not require additional surge suppressors
- 2-stack contactors are mounted with a non-removable auxiliary contact block. They have mechanically-linked auxiliary contacts compliant with Annex L of IEC 60947-5-1, including the "Mechanically Linked" symbol on their side
- N.C. auxiliary contacts are mirror contacts in compliance with Annex F of IEC 60947-4-1.



		5.5 kW	
		7.5 hp	

3D CAD outline drawings available on «Control Product 3D» portal

Ordering Details

IEC	UL/CSA	Control voltage	Main contacts	Auxiliary contacts fitted	Type	Order code	EAN	Weight
Rated power	3-phase motor rating	Uc min. ... Uc max.						
400 V								
AC-3	480 V							
kW	hp	V 50/60 Hz V DC	 	 				Pack ^(ing) 1 piece kg

2-stack 3-pole Contactors

5.5	7.5	24...60	20...60	3 0	2 2	AF12-30-22-11	1SBL 157 001 R1122	3471523110519	0.320
		48...130	48...130	3 0	2 2	AF12-30-22-12	1SBL 157 001 R1222	3471523110526	0.320
		100...250	100...250	3 0	2 2	AF12-30-22-13	1SBL 157 001 R1322	3471523110533	0.320
		250...500	250...500	3 0	2 2	AF12-30-22-14	1SBL 157 001 R1422	3471523110540	0.360

Note: AF12-30-22-11 not suitable for a direct control by PLC-output. AF12-30-22-11 available in some countries: please consult your ABB representative.

2-stack 3-pole Contactors - Low Consumption

5.5	7.5	-	12...20	3 0	2 2	AF12Z-30-22-20	1SBL 156 001 R2022	3471523113701	0.360
		24...60	20...60	3 0	2 2	AF12Z-30-22-21	1SBL 156 001 R2122	3471523113718	0.360
		48...130	48...130	3 0	2 2	AF12Z-30-22-22	1SBL 156 001 R2222	3471523113725	0.360
		100...250	100...250	3 0	2 2	AF12Z-30-22-23	1SBL 156 001 R2322	3471523113732	0.360

Note: Only AF.Z contactors with DC control voltage 12...20 V DC need to respect the connection polarities indicated close to the coil terminals: A1+ for the positive pole and A2- for the negative pole

Certifications and Approvals

																			
CE	cULus	CCC	GOST	C-Tick															

Main Pole - Utilization Characteristics according to IEC

Standards		IEC 60947-1 / 60947-4-1 and EN 60947-1 / 60947-4-1	
Rated operational voltage U_e max.		690 V	
Rated frequency limits		25 ... 400 Hz	
Conventional free-air thermal current I_{th}		35 A	
acc. to IEC 60947-4-1, open contactors, $\theta \leq 40\text{ }^{\circ}\text{C}$		6 mm ²	
with conductor cross-sectional area			
AC-1 Utilization category			
for air temperature close to contactor			
I_e / AC-1 rated operational current	$\theta \leq 40\text{ }^{\circ}\text{C}$	28 A	
U_e max. $\leq 690\text{ V}$, 50/60 Hz	$\theta \leq 60\text{ }^{\circ}\text{C}$	28 A	
	$\theta \leq 70\text{ }^{\circ}\text{C}$	24 A	
with conductor cross-sectional area		6 mm ²	
AC-3 Utilization category			
for air temperature close to contactor $\theta \leq 60\text{ }^{\circ}\text{C}$			
(for 1500 r.p.m., 50 Hz or 1800 r.p.m., 60 Hz, 3-phase motors)			
I_e / AC-3 max. rated operational current	220-230-240 V	12 A	
	380-400 V	12 A	
	415 V	12 A	
	440 V	12 A	
	500 V	12.5 A	
	690 V	9 A	
	3-phase motors		
AC-3 rated operational power	220-230-240 V	3 kW	
	380-400 V	5.5 kW	
	415 V	5.5 kW	
	440 V	5.5 kW	
	500 V	7.5 kW	
	690 V	7.5 kW	
	1500 r.p.m. 50 Hz 1800 r.p.m. 60 Hz 3-phase motors		
Rated making capacity AC-3		10 x I_e AC-3 acc. to IEC 60947-4-1	
Rated breaking capacity AC-3		8 x I_e AC-3 acc. to IEC 60947-4-1	
AC-8a Utilization category			
(without thermal overload relay - U_e 400 V - $\theta \leq 40\text{ }^{\circ}\text{C}$)			
I_e / AC-8a rated operational current	16 A		
AC-8a rated operational power	7.5 kW		
Short-circuit protection for contactors			
without thermal O/L relay - Motor protection excluded			
$U_e \leq 500\text{ V AC}$ - gG type fuse		32 A	
Rated short-time withstand current I_{cw}		1 s	300 A
at 40 $^{\circ}\text{C}$ ambient temperature, in free air from a cold state		10 s	150 A
		30 s	80 A
		1 min	60 A
		15 min	35 A
Maximum breaking capacity		at 440 V	250 A
$\cos \varphi = 0.45$		at 690 V	106 A
Heat dissipation per pole		I_e / AC-1	1 W
		I_e / AC-3	0.2 W
Max. electrical switching frequency			
		AC-1	600 cycles/h
		AC-3	1200 cycles/h
		AC-2, AC-4	300 cycles/h

Built-in Auxiliary Contacts according to IEC

Rated operational voltage U _e max.	690 V
Conventional free air thermal current I _{th} - $\theta \leq 40\text{ }^{\circ}\text{C}$	16 A
Rated frequency limits	25 ... 400 Hz
Rated operational current I _e / AC-15	
acc. to IEC 60947-5-1	
24-127 V 50/60 Hz	6 A
220-240 V 50/60 Hz	4 A
400-440 V 50/60 Hz	3 A
500 V 50/60 Hz	2 A
690 V 50/60 Hz	2 A
Making capacity AC-15	10 x I _e AC-15 acc. to IEC 60947-5-1
Breaking capacity AC-15	10 x I _e AC-15 acc. to IEC 60947-5-1
Rated operational current I _e / DC-13	
acc. to IEC 60947-5-1	
24 V DC	6 A / 144 W
48 V DC	2.8 A / 134 W
72 V DC	1 A / 72 W
110 V DC	0.55 A / 60 W
125 V DC	0.55 A / 69 W
220 V DC	0.27 A / 60 W
250 V DC	0.27 A / 68 W
400 V DC	0.15 A / 60 W
500 V DC	0.13 A / 65 W
600 V DC	0.1 A / 60 W
Short-circuit protection gG type fuse	10 A
Rated short-time withstand current I _{cw}	for 1.0 s 100 A
	for 0.1 s 140 A
Minimum switching capacity	12 V / 3 mA
with failure rate acc. to IEC 60947-5-4	10 ⁻⁷
Non-overlapping time between N.O. and N.C. contacts	≥ 2 ms
Heat dissipation per pole at 6 A	0.1 W
Max. electrical switching frequency	AC-15 1200 cycles/h
	DC-13 900 cycles/h

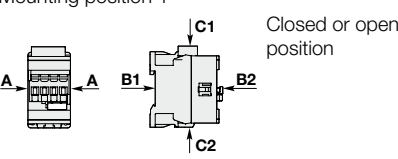
Main Pole - Utilization Characteristics according to UL / NEMA / CSA

Standards	UL 508, CSA C22.2 N°14
Rated operational voltage U _e max.	600 V
NEMA size	0
NEMA continuous amp rating	thermal current 18 A
NEMA maximum H.P. ratings 1-phase, 60 Hz	115 V AC 1 hp
	230 V AC 2 hp
NEMA maximum H.P. ratings 3-phase, 60 Hz	200 V AC 3 hp
	230 V AC 3 hp
	460 V AC 5 hp
	575 V AC 5 hp
UL General use rating	
600 V AC	28 A
With conductor cross-sectional area	AWG 10
80 V DC - 1-pole	28 A
With conductor cross-sectional area	AWG 10
UL maximum 1-phase motor rating	
Amp-rating	120 V AC 16 A
	240 V AC 12 A
Motor power	120 V AC 1 hp
	240 V AC 2 hp
UL maximum 3-phase motor rating	
Amp-rating	200-208 V AC 11 A
	220-240 V AC 9.6 A
	440-480 V AC 11 A
	550-600 V AC 11 A
Motor power	200-208 V AC 3 hp
(for 1500 r.p.m., 50 Hz or 1800 r.p.m., 60 Hz 3-phase motors)	220-240 V AC 3 hp
	440-480 V AC 7.5 hp
	550-600 V AC 10 hp
Short-circuit protection	
for contactors without thermal O/L relay - Motor protection excluded	
Fuse rating	60 A
Fuse type, 600 V	NTD
Max. electrical switching frequency	
for general use	600 cycles/h
for motor use	1200 cycles/h

Built-in Auxiliary Contacts according to UL / CSA

Max. rated operational voltage Ue max.	600 V AC, 600 V DC
Pilot duty	A600, Q600
AC thermal rated current	10 A
AC maximum volt-ampere making	7200 VA
AC maximum volt-ampere breaking	720 VA
DC thermal rated current	2.5 A
DC maximum volt-ampere making-breaking	69 VA

General Technical Data

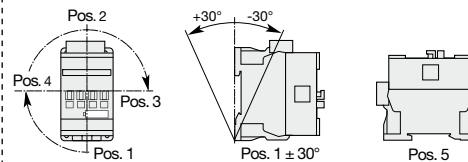
Rated insulation voltage Ui		
acc. to IEC 60947-4-1		690 V
acc. to UL / CSA		600 V
Rated impulse withstand voltage Uimp.		6 kV
Electromagnetic compatibility		Devices complying with IEC 60947-1 / EN 60947-1 - Environment A
Ambient air temperature close to contactor		
Operation fitted with thermal overload relay		-25 ... +60 °C
without thermal overload relay		-40 ... +70 °C
Storage		-60 ... +80 °C
Climatic withstand		Category B according to IEC 60947-1 Annex Q
Operating altitude		≤ 3000 m
Mechanical durability		
Number of operating cycles		10 millions operating cycles
Max. switching frequency		3600 cycles/h
Shock withstand		
acc. IEC 60068-2-27 and EN 60068-2-27		
Mounting position 1		
		
Shock direction		1/2 sinusoidal shock for 11 ms: no change in contact position
A		30 g
B1		25 g Closed position / 5 g Open position
B2		15 g
C1		25 g
C2		25 g
Vibration withstand		
acc. to IEC 60068-2-6		5 ... 300 Hz
		4 g Closed position / 2 g Open position

Magnet System Characteristics

Coil operating limits			
acc. to IEC 60947-4-1			
	AC supply		at $\theta \leq 60\text{ °C}$ $0.85 \times U_c \text{ min} \dots 1.1 \times U_c \text{ max}$ at $\theta \leq 70\text{ °C}$ $0.85 \times U_c \text{ min} \dots U_c \text{ max}$
	DC supply		at $\theta \leq 60\text{ °C}$ $0.85 \times U_c \text{ min} \dots 1.1 \times U_c \text{ max}$ at $\theta \leq 70\text{ °C}$ (AF) $0.85 \times U_c \text{ min} \dots U_c \text{ max}$ - (AF..Z) $0.85 \times U_c \text{ min} \dots 1.1 \times U_c \text{ max}$
AC control voltage	Rated control circuit voltage U_c		24 ... 500 V AC
50/60 Hz	Coil consumption	Average pull-in value	(AF) 50 VA - (AF..Z) 16 VA
		Average holding value	(AF) 2.2 VA / 2 W - (AF..Z) 1.7 VA / 1.5 W
DC control voltage	Rated control circuit voltage U_c		12 ... 500 V DC
	Coil consumption	Average pull-in value	(AF) 50 W - (AF..Z) 12 ... 16 W
		Average holding value	(AF) 2 W - (AF..Z) 1.7 W
PLC-Output control			(AF..Z) $\geq 500\text{ mA}$ 24 V DC
Drop-out voltage in % of $U_c \text{ min}$.			≤ 60 % $U_c \text{ min}$
Voltage sag immunity according to SEMI F47-0706			(AF..Z) conditions of use on request
Dips withstand (level 0% according to IEC 61000-4-11)			(AF..Z) 22 ms average for $U_c = 24 \dots 250\text{ V}$ 50/60Hz
-20 °C ≤ θ ≤ +60 °C			
Operating time			
between coil energization and:	N.O. contact closing		40 ... 95 ms
	N.C. contact opening		38 ... 90 ms
between coil de-energization and:	N.O. contact opening		11 ... 95 ms
	N.C. contact closing		13 ... 98 ms

Mounting Characteristics

Mounting positions



Max. N.C. built-in and add-on N.C. auxiliary contacts: see accessory fitting details for a 3-pole contactor AF09 ... AF38

Mounting distances

The contactors can be assembled side by side.

Fixing

on rail according to IEC 60715, EN 60715
by screws (not supplied)

35 x 7.5 mm or 35 x 15 mm
2 x M4 screws placed diagonally

Connecting Characteristics

Main terminals



Screw terminals with cable clamp

Connecting capacity (min. ... max.)

Main conductors (poles)

	Rigid	solid ($\leq 4 \text{ mm}^2$)	1 x	1 ... 6 mm ²
		stranded ($\geq 6 \text{ mm}^2$)	2 x	1 ... 6 mm ²
	Flexible with non insulated ferrule		1 x	0.75 ... 6 mm ²
			2 x	0.75 ... 6 mm ²
	Flexible with insulated ferrule		1 x	0.75 ... 4 mm ²
			2 x	0.75 ... 2.5 mm ²
	Bars or lugs		L <	9.6 mm

Capacity according to UL/CSA 1 or 2 x AWG 16 ... 10

Stripping length 10 mm

Auxiliary conductors

(built-in auxiliary terminals + coil terminals)

	Rigid solid		1 x	1 ... 2.5 mm ²
			2 x	1 ... 2.5 mm ²
	Flexible with non insulated ferrule		1 x	0.75 ... 2.5 mm ²
			2 x	0.75 ... 2.5 mm ²
	Flexible with insulated ferrule		1 x	0.75 ... 2.5 mm ²
			2 x	0.75 ... 1.5 mm ²
	Bars or lugs		L <	8 mm

Capacity according to UL/CSA 1 or 2 x AWG 18 ... 14

Stripping length 10 mm

Degree of protection

acc. to IEC 60947-1 / EN 60947-1 and IEC 60529 / EN 60529

Main terminals	IP20
Coil terminals	IP20
Built-in auxiliary terminals	IP20

Screw terminals

(delivered in open position, screws of unused terminals must be tightened)

Main terminals	M3.5
Coil terminals	M3.5
Built-in auxiliary terminals	M3.5

Screwdriver type

Flat Ø 5.5 / Pozidriv 2

Tightening torque

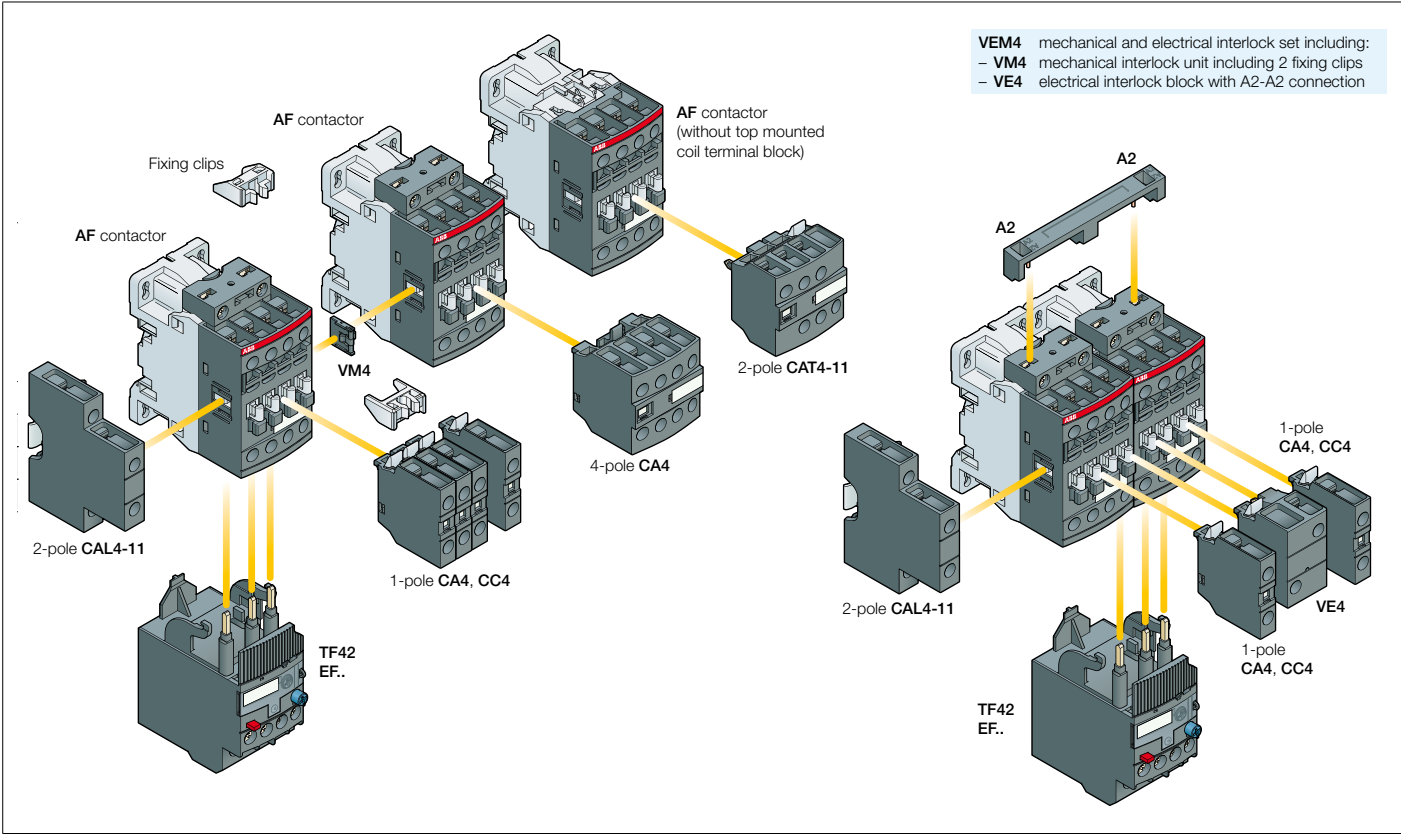
Main pole terminals	1.5 Nm / 13 lb.in
Coil terminals	1.2 Nm / 11 lb.in
Built-in auxiliary terminals	1.2 Nm / 11 lb.in

Accessory Fitting Details for a 3-pole Contactor

Many configurations of accessories are possible depending on whether these are front-mounted or side-mounted.

Main poles	Built-in auxiliary contacts	Front-mounted accessories				Side-mounted accessories					
		Auxiliary contact blocks				Auxiliary contact blocks					
		Electrical and mechanical interlock set (between 2 contactors)									
		Max. N.C. built-in and add-on N.C. auxiliary contacts: 4 N.C. max. on positions 1, 2, 3, 4 and 3 N.C. max. on positions 1 ±30°, 5									
3	0	2	2		–	–	–	–	–	1	–

Overview of main accessories (other accessories available)



Main Accessories

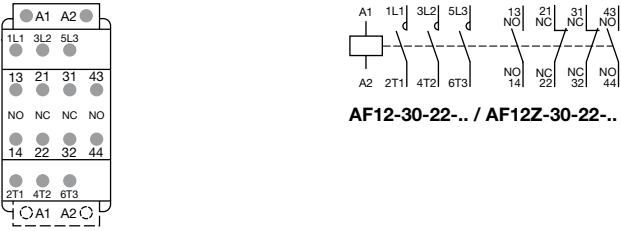
Ordering Details

Description		Auxiliary contacts 	Type	Order code	EAN	Pack ^(ing) piece	Weight kg (1 pce)
Additional auxiliary contact blocks	Side-mounted instantaneous auxiliary contact blocks	1 1 - -	CAL4-11	1SBN 010 120 R1011	3471523130043	1	0.040
		1 1 - -	CAL4-11-T	1SBN 010 120 T1011	3471523130418	10	0.040
Interlocks	Mechanical interlock unit		VM4	1SBN 030 105 T1000	3471523130609	10	0.005
	Fixing clips		BB4	1SBN 110 120 W1000	3471523130722	50	0.002
Connection accessories for starting	Connecting links with manual motor starters		BEA16-4	1SBN 081 306 T1000	3471523130739	10	0.025
	Connection sets for reversing contactors		BER16-4	1SBN 081 311 R1000	3471523130777	1	0.045
Additional coil terminal block	Additional coil terminal block		LDC4	1SBN 070 156 T1000	3471523130678	10	0.010
Protective covers	Protective covers		BX4-CA	1SBN 110 109 W1000	3471523130715	50	0.001
Function markers	Function markers		BA4	1SNA 235 156 R2700	3472592351568	16	0.011
			HTP500-BA4	1SNA 235 712 R2400	3472592357126	1	0.220
			SPRC 1	1SNA 360 010 R1500	3472593600108	1	0.290

Note: VM4 includes 2 fixing clips (BB4) to maintain together both contactors.

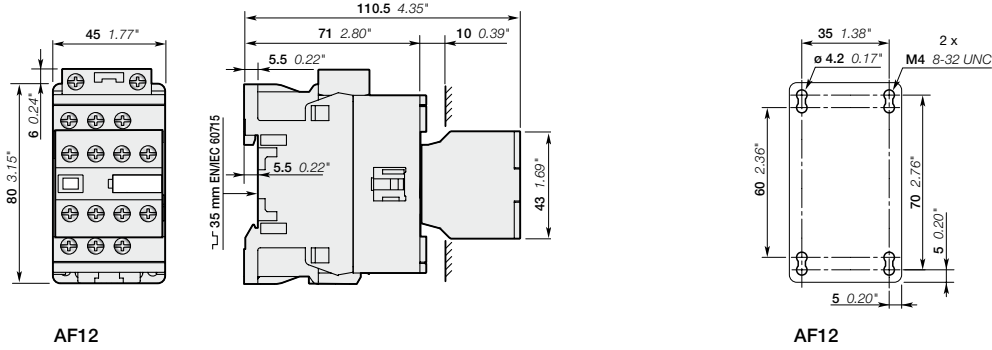
Terminal Marking and Positioning

Standard devices without addition of auxiliary contacts



AF12-30-22-.. / AF12Z-30-22-..

Dimensions mm, inches



Note: contactor lateral distance to grounded component 2 mm 0.08" min.

Contact us

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**You can find the address of your local sales organisation
on the ABB home page**

<http://www.abb.com/contacts> -> Low Voltage products

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